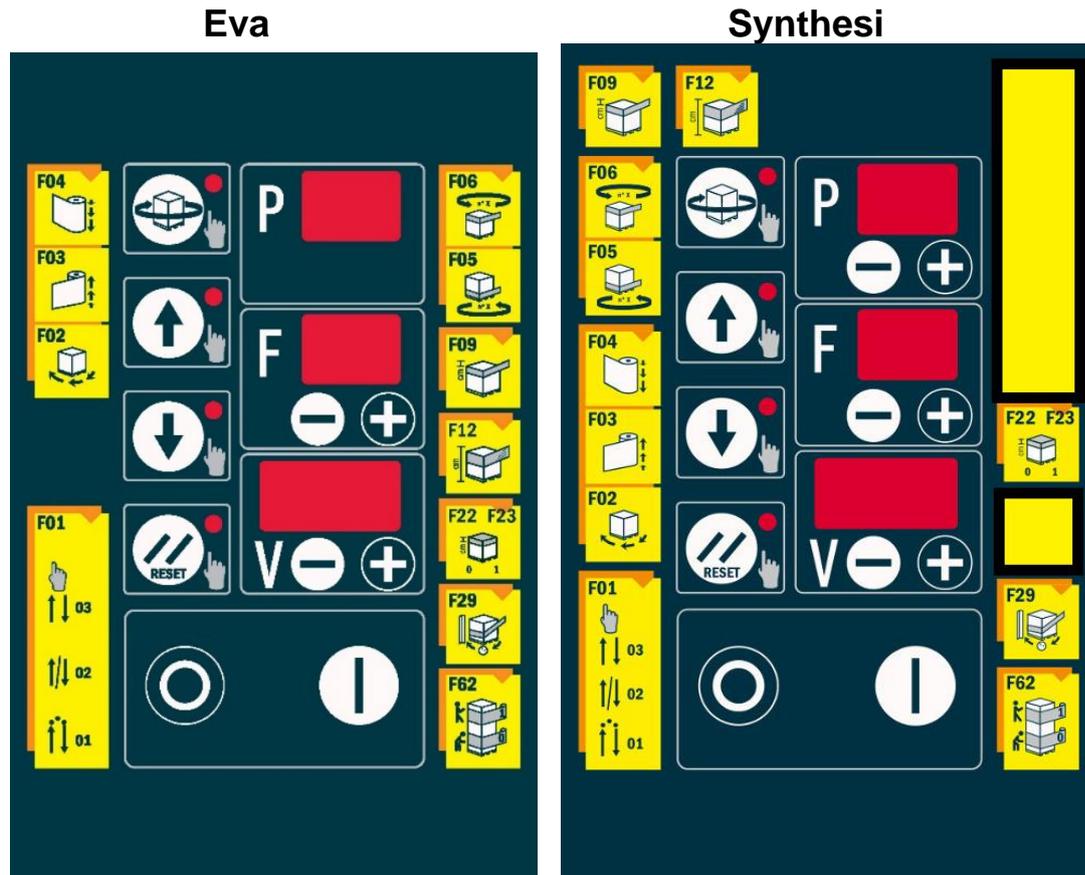


Quick reference guide EVA

This is not a safe operating procedure; users should already be familiar with the safety aspects and risks of the turntable pallet wrapping machines.

Start-up Procedure – this is only when the machine is turned on from mains and the main switch is ON. The Atlanta machine is in the correct location with adequate spacing around the machine.



1. Turn on power through main switch
2. Machine will display error 3, Press the RESET button on the panel
3. Machine will display error 16, Press the Blue restart button.
4. Machine will display error 16, Press the RESET button on the panel
5. Machine will now be ready.



Alternatively press the Blue RESET and Panel RESET at the same time.

Basic Wrapping settings.

Function Button	Description	Default Setting
F01	Cycle carriage travel.	01
F02	Turntable rotation speed	80
F03	Carriage Ascent speed	80
F04	Carriage Descent Speed	80
F05	Amount of Lower wraps	2
F06	Amount of TOP wraps	2
F07	Number of Intermediate wraps	
F08	Height at which wraps are performed.	
F09	Stretch-wrap overlap on TOP	10
F12	Height of Stretch-wrap roll	50
F13	Tension of film during bottom wrapping	45
F14	Tension of film during ascent of the carriage	45
F15	Tension of film during top wrapping	45
F16	Tension of film during descent of carriage	45
F22	Pallet cap enabled or disabled.	0
F23	Carriage descent position for pallet cap.	25
F29	Start turntable at lower speed	0
F62	Where carriage stops after cycle.	0
	Moves the carriage up	Carriage up
	Moves the carriage down	Carriage down
	Rotates the turntable.	Turntable button
	Panel RESET	Reset / Save functions

Changing Basic Wrapping settings



To change the function settings simply press the + or – key in the F window, the numbers will change to the corresponding function.

To change the value, press the + or - key in the V window until it gets to the desired number.

To save you **MUST** hold down the RESET on the panel until it flashes at least 4 times.

Advanced Functions

- A. Should you require additional wrapping during the cycle, you can press the appropriate button. For example, when the carriage is going up hold the UP  arrow on the panel
- B. Pressing the reset button and either DOWN or Turntable at the same time will reset them to the home position.